



## 604-ES SILICONE GASKET MAKER

SPECIALTIES FOR MAINTENANCE AND SANITATION SINCE 1947

### LOW VOLATILITY HI-TEMP RED RTV SILICONE GASKET MAKER AND SEALANT



EASY GASKET MAKER



MULTI-PURPOSE SEALANT

### MEETS G.M. AND O.E.M. SPECIFICATIONS

**VERSATILE**—Can be used on wood, metal, glass, ceramics, rubber and most plastics. Form any shape gasket.

**ECONOMICAL**—Multiple gaskets and seals in each can. Eliminates the need to inventory a wide range of cork, paper, asbestos, felt, and metal gaskets in varied sizes.

**RTV**—Room temperature vulcanizing. Does not need heat to cure.

**DURABLE**—Vulcanizing compound resists aging, weathering, and thermal cycling without hardening, shrinking, or cracking. Weatherproof and waterproof.

**EASY TO USE**—Pressurized dispenser forms in place gaskets. Self-dispensing, self-sealing can that has superior adhesion, flexibility, and chemical resistance.

#### RECOMMENDED FOR:

- Institutional Maintenance
- Electrical Repair
- Industrial Maintenance
- Equipment Rental
- HVAC
- Marine
- Plumbing Construction & Repair
- Diesel and Automotive Rebuilders

#### SUITABLE FOR:

- Oil Pans
- Transmission Pans
- Oil & Water Pumps
- Valve Covers
- Timing Chain Covers
- Gear Boxes
- Electric Motors
- Compressors

16 Doz. or  
4/48 cases

8 Doz. or  
2/48 cases

4 Doz. or  
1/48 case

Net Wt. 8 oz. (226 grams)

Rev. 4-30-14

Toll Free: 800-238-5150  
Local: 901-363-4340  
Fax: 901-375-3600

**Delta Foremost Chemical Corp.**  
3915 AIR PARK ST. • P.O. BOX 30310 • MEMPHIS, TENNESSEE 38130-310

Visit our Web Site at:  
[www.deltaforemost.com](http://www.deltaforemost.com)



# TECHNICAL DATA

## FOREMOST 604-ES SILICONE GASKET MAKER

Rev. 03-06-08

**DESCRIPTION:** Instant Gasket R.T.V. Sealant-Adhesive can be used on metal, glass, porcelain, ceramics, wood, rubber, and most paint and plastics. As an instant gasket maker, this product replaces a wide range of cork, paper, asbestos, felt and metal gaskets. This product has excellent adhesion characteristics, high chemical resistance and will not sag or shrink and is impervious to temperature extremes.

**APPLICATION:** **FORMS IN-PLACE GASKETS FOR:** Oil and Transmission Pans, Oil and Water Pumps, Valve and Timing Chain Covers, Gear Boxes, Compressors, Machine Covers, Electric Motors and Electrical Control Boxes and more...

**DIRECTIONS:**

1. Surface must be clean, dry and free of oil, tar, dirt and dust for best adhesion.
2. Hold can at 45° angle and apply a continuous bead of 1/16" to 1/8" to the mating surface, encircling all bolt holes.
3. For adhesion to both parts, assemble immediately. One part adhesion, allow 10-15 minutes for bead to skin.
4. Assemble parts, but do not squeeze gasket out by over tightening bolts.
5. Starts to cure immediately, fully cures in 24 hours and reaches optimum strength in 7 days.

**NOT RECOMMENDED FOR USE ON:** Cylinder heads, exhaust manifolds, intake manifolds, carburetors, or continuous immersion in gasoline.

**PRECAUTIONS:** **CAUTION: CONTACT WITH UNCURED SEALANT CAUSES IRRITATION. CONTENTS UNDER PRESSURE. OUTER CONTAINER IS PRESSURIZED WITH A FLAMMABLE HYDROCARBON PROPELLANT. DO NOT REMOVE RUBBER PLUG.** In case of contact with skin, wipe off with paper towel or cloth and wash with soap and water. In case of eye contact, immediately flush with water for 15 minutes. CALL A PHYSICIAN IMMEDIATELY. Use with adequate ventilation. Contents under pressure. Do not puncture or incinerate. Do not store at temperatures above 120°F (49°C). Do not store in automobiles, in direct sunlight or any area with temperatures above 120°F.

Leave a small bead of material which will form a sealing "plug" for reuse. To use, gently pull "plug" and begin to use material. If plug breaks leaving the dispensing tip sealed, use a paper clip or other wire object to remove and loosen the remainder of the cured material.